

# **SL-T2728URC020-L330**

## **DATA SHEET**

SPEC. NO. : SZ22112201  
DATE : 2022/11/22  
REV. : A/0

Approved By:

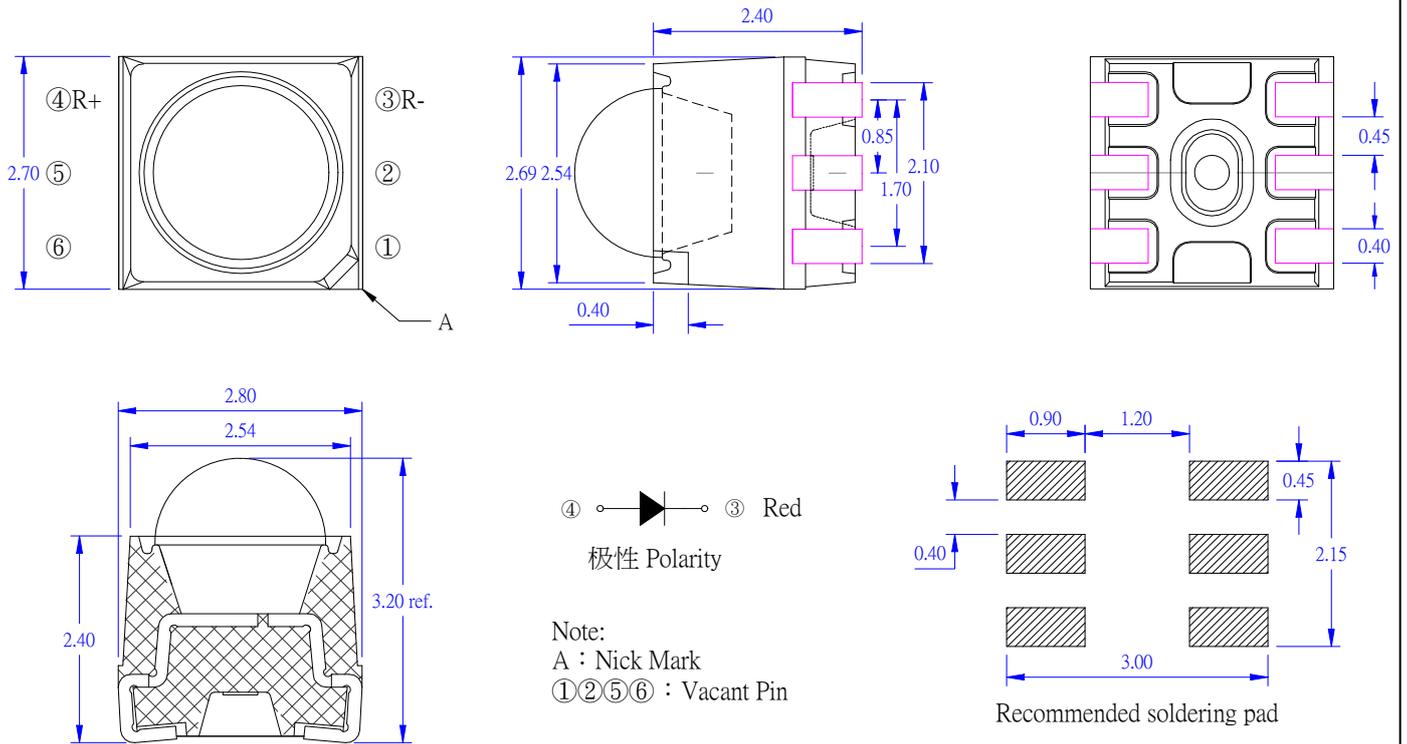
Checked By:

Prepared By:

## Features

- ◆ Pb free product—RoHS compliant
- ◆ Low power consumption, High efficiency
- ◆ Reliable and rugged
- ◆ Long life – solid state reliability
- ◆ Viewing Angle: 45°

## Package Dimension



Part NO.	Lens Color	Source Color
SL-T2728URC020-L330	Red Diffusion	Red

### Notes:

1. All dimensions are in millimeters.
2. Tolerance is  $\pm 0.10$ mm unless otherwise noted
3. Specifications are subject to change without notice.

### Absolute Maximum Ratings at Ta=25°C

Parameter	MAX	Unit
Power Dissipation	78	mW
Peak Forward Current*2	100	mA
Continuous Forward Current	30	mA
Reverse Voltage	5	V
Electrostatic Discharge(HBM)*3	2000	V
Moisture Sensitivity Level*1	5a	
Operating Temperature Range	-40°C to + 85°C	
Storage Temperature Range	-40°C to + 100°C	
Reflow Temperature	260°C for 10 Seconds MAX.	

#### 1. Storage:

- (1). Storage requirements before vacuum bag opened: Temperature<30°C, Humidity<65%RH;
- (2). Check air leakage and vacuum bag damage before opened. If there is any issue found, check the humidity indicator card immediately after bag opened:
  - a. If color changes on “10% circle” of the humidity indicator card only and not the circles of 20% and above, components can be used without additional handling;
  - b. If color changes on both 10% and 20% circles but not the circles of 30% and above, components must be dehumidified according to the conditions of bullet (5);
  - c. If color changes on 10%, 20%, and 30% circle or above, the product should be returned to the supplier for high temperature dehumidification;
- (3). After bag opened, manual soldering or reflow process must follow the following requirements:
  - a. Complete soldering / reflow within 24 hours;
  - b. Requirements of working environment: Temperature<30°C, Humidity<60%RH;
- (4). If the working condition is outside (3)a requirement, the components must be dehumidified according to the conditions of bullet (5);
- (5). Low temperature dehumidification: temperature 60±5°C, at least 24 hours;
- (6). Shelf life: 60 days. If it's over 60 days from the production date on the package label, the components must be dehumidified according to the condition of bullet (5). If customer is unable to dehumidify, return components to LIGHT for dehumidification.

#### 2. Peak Forward Current:

Condition for is IFP pulse: Pulse Width≤0.1ms and duty≤1/10.

#### 3. Caution in ESD:

Static Electricity and surge damages the LED. It is recommended to use a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.

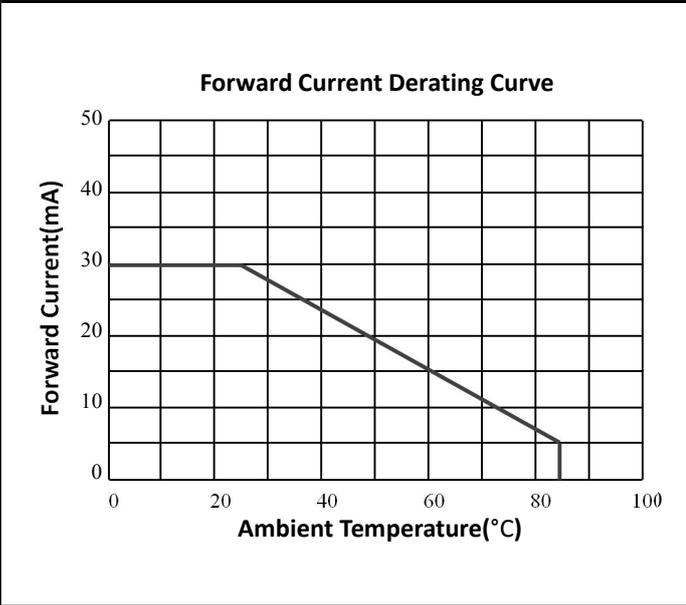
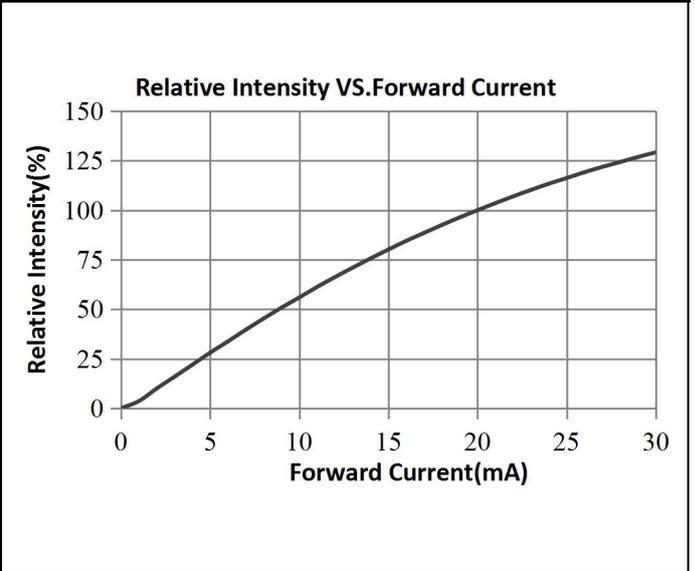
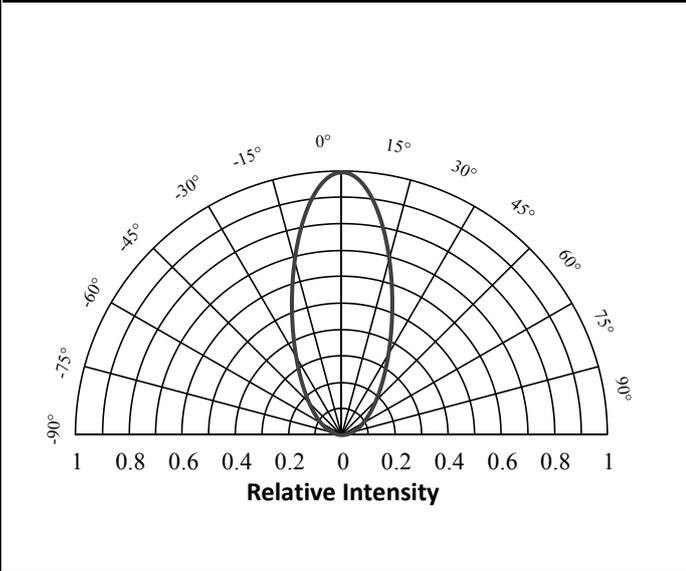
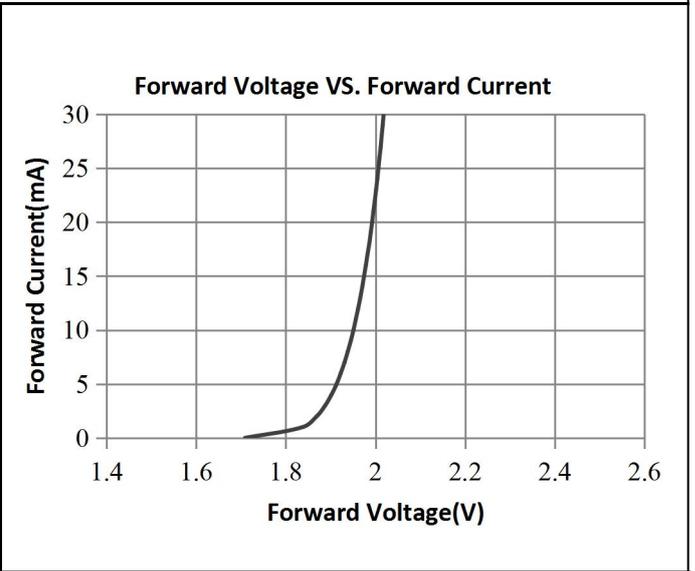
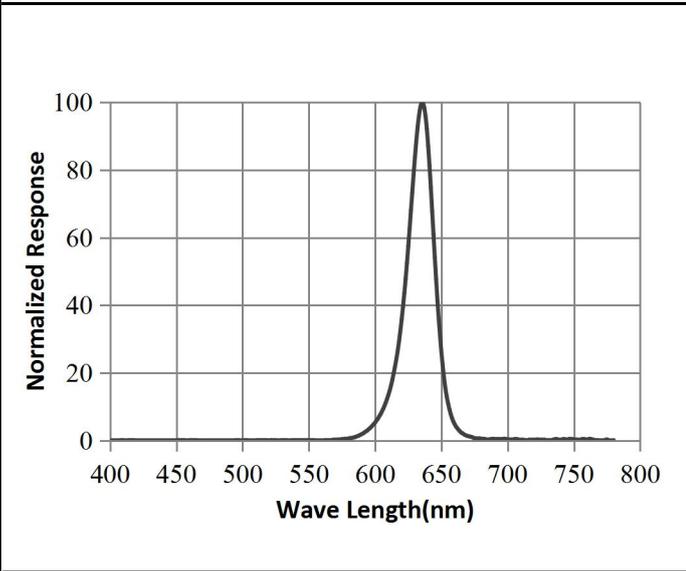
## Electrical Optical Characteristics at Ta=25°C

Parameter	Symbol	Min.	Typ.	Max.	Unit	Test Condition
Luminous Intensity	I <sub>v</sub>	2500	---	---	mcd	I <sub>F</sub> =20mA (Note 1)
Viewing Angle	2θ <sub>1/2</sub>	---	45	---	Deg.	(Note 2)
Peak Emission Wavelength	λ <sub>p</sub>	---	631	---	nm	I <sub>F</sub> =20mA
Dominant Wavelength	λ <sub>d</sub>	619	---	629	nm	I <sub>F</sub> =20mA (Note 3)
Spectral Line Half-Width	Δλ	---	20	---	nm	I <sub>F</sub> =20mA
Forward Voltage	V <sub>F</sub>	1.8	---	2.5	V	I <sub>F</sub> =20mA
Reverse Current	I <sub>R</sub>	---	---	10	μA	V <sub>R</sub> =5V

### Note:

1. Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve. Tolerance of Luminous Intensity: ±15%.
2. θ<sub>1/2</sub> is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
3. The dominant wavelength, λ<sub>d</sub> is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device. Tolerance of Dominant Wavelength: ±1.0nm.
4. Tolerance of Forward Voltage: ±0.1V.

## Typical Electrical / Optical Characteristics Curves (25°C Ambient Temperature Unless Otherwise Noted)



## Luminous Intensity Bin Code (IF=20mA)

BIN CODE	IV		λd	
	Min.(mcd)	Max.(mcd)	Min.(nm)	Max.(nm)
S23-A	2500	3200	619	624
S23-B	2500	3200	624	629
S24-A	3200	4200	619	624
S24-B	3200	4200	624	629

**Note:** The IV guarantee should be added ±15% tolerance.

## Label Explanation

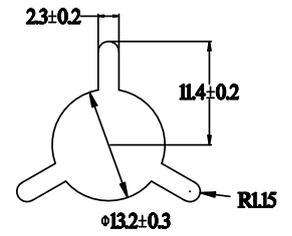
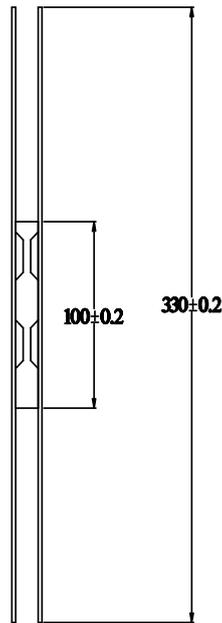
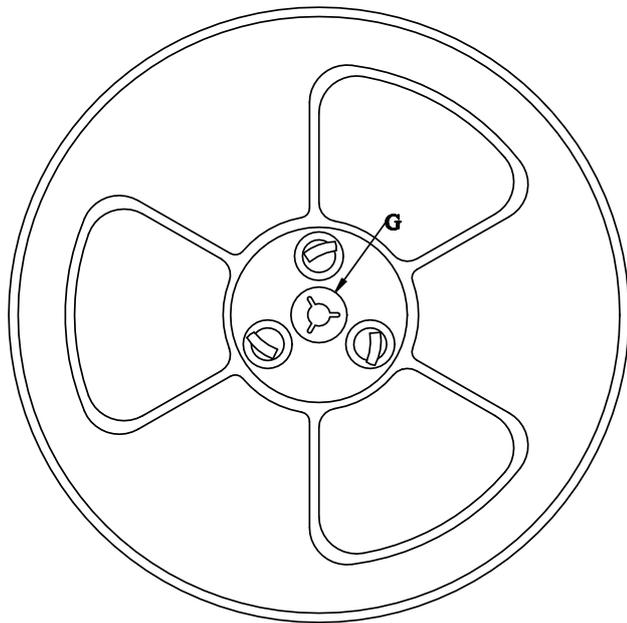
LIGHT Universal Label  
(Reel Label)

Customer Defined Label  
(Aluminum Moisture Proof Bag Label)

 深圳莱特光电股份有限公司 Light Electronics CO., LTD.		
产品型号 MODEL NAME: _____ 数量 QUANTITY: _____ 等级 BIN: _____ 包装日期 PACKING DATE: _____ 备注 REMARKS: _____	 LOT NO. : _____	

 深圳莱特光电股份有限公司 Light Electronics CO., LTD.		
产品型号 MODEL NAME: _____ 数量 QUANTITY: _____ 等级 BIN: _____ 包装日期 PACKING DATE: _____ 客户料号 CUSTOMER P/N: _____	 LOT NO. : _____	

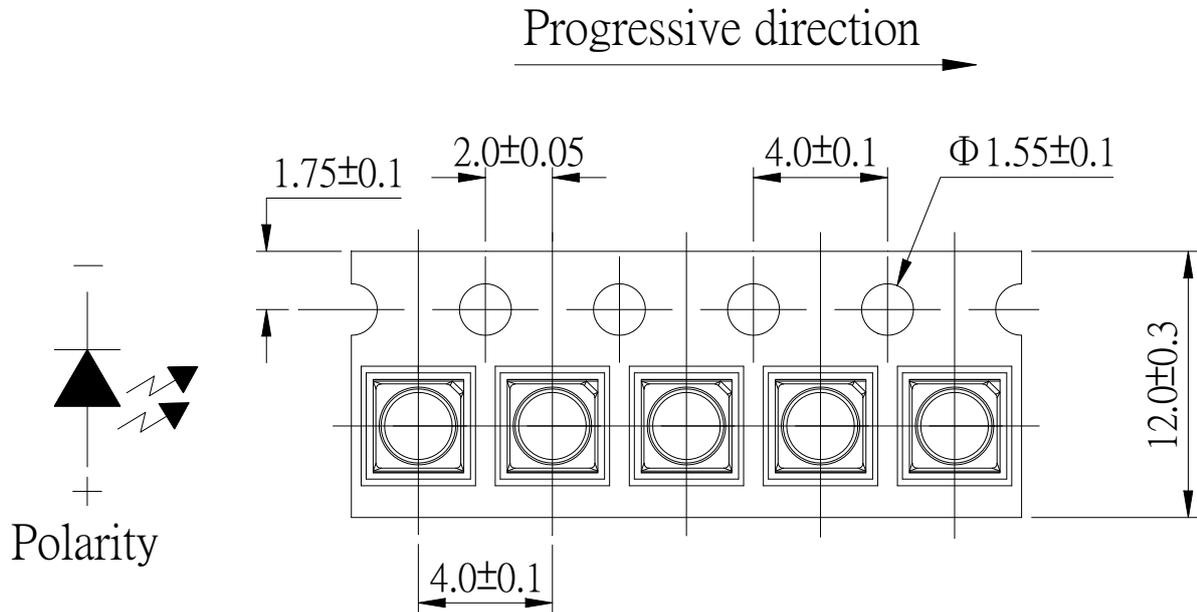
## Reel Dimensions



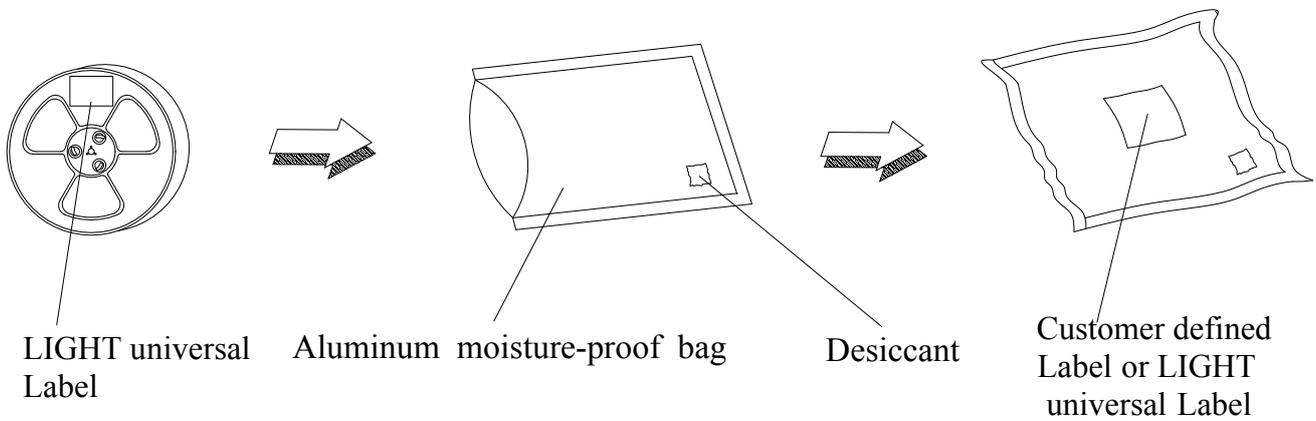
G区放大图

**Note:** Tolerance unless mentioned is  $\pm 0.2\text{mm}$ ; Unit = mm

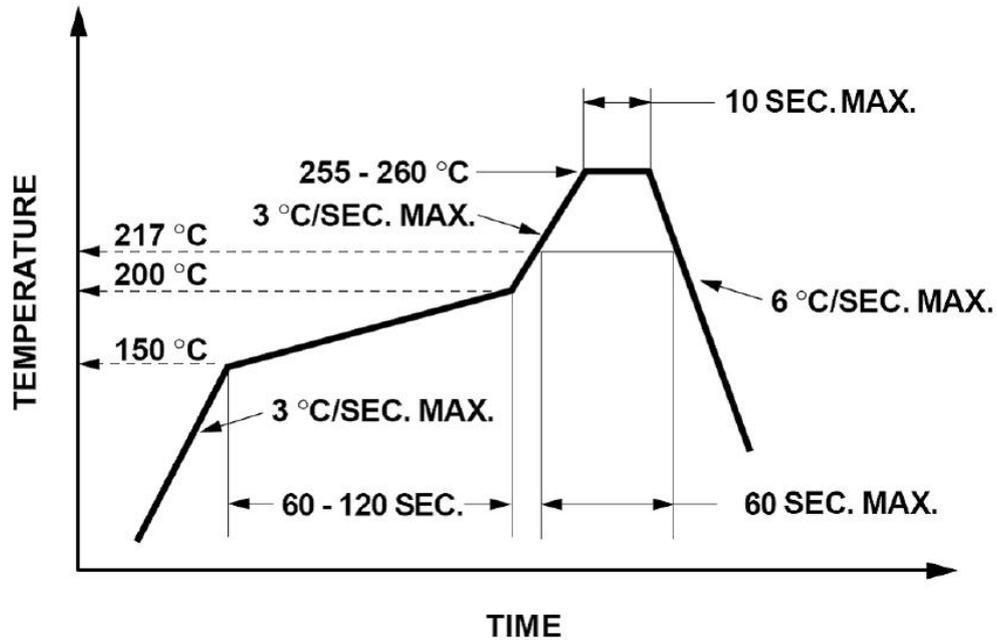
### Carrier Tape Specifications (Loaded Quantity: TBD)



### Moisture Resistant Packaging



## Suggest IR Reflow Condition For Lead Free



1. Reflow soldering should not be done more than two times.
2. When soldering, do not put stress on the LEDs during heating.

## Soldering iron

1. When hand soldering, the temperature of the iron must less than 300 °C for 3 seconds.
2. The hand solder should be done only once.

## Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of LEDs will or will not be damaged by repairing.

